



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3806-045
Job Sheet 167473



Part No: D3806-045

Job Qty: 10 ea

Part Name: Wearbar Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/1/17

Job Tracking No:

Due Date: 11/20/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/17/17	11/17/17	0.00	0.00	Start Up Large Fab3		EC
100	Cold Saw	10 pcs	11/17/17	11/17/17	0.00	0.84	Cold Saw		786
110	CNC Vertical Machining	10 pcs	11/17/17	11/17/17	0.24	3.91	HAAS 1		1111
120	QC	10 pcs	11/17/17	11/17/17	0.00	0.00	QC2		
130	QC	10 pcs	11/17/17	11/17/17	0.00	0.00	QC8		FR 17-11-14
140	Autoweld 1	10 pcs	11/20/17	11/20/17	0.00	8.40	Automated welding		EC
150	QC	10 pcs	11/20/17	11/20/17	0.00	0.00	QC9		DD 17-11-15
160	QC	10 pcs	11/20/17	11/20/17	0.00	0.00	QC5		PD 17-11-15
170	Packaging	10 pcs	11/20/17	11/20/17	0.00	0.00	Packaging3		EC
180	QC21-SA	10 Ea	11/20/17	11/20/17	0.00	0.00	QC21		36

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304B0.250x0.500	38	104	0	0

DART
AEROSPACE
S007523



Wearbar Weldment

Dart Aerospace Ltd.

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PART NO: D3806-045
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/07/17
Job No: 167473

DART AEROSPACE LTD		Work Order: 16743 167473
Description: Bar		Part Number: D3806-5
Inspection Dwg: D3806	Rev: C	Page 1 of 1

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Engineering Approval: (If necessary)		Date:	
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